

Refinishing Plastic Parts

Original Finish Plastic



**SHERWIN
WILLIAMS®**
Automotive Finishes

Notes

Original Finish Plastic Parts (in sound condition)

- Step 1 Clean part with SC155 Low V.O.C. Surface Cleaner.
- Step 2 Scuff sand using a gray scuff pad and USP-90 Liquid Scuffing Agent giving special attention to small grooves and depressions.
- Step 3 Thoroughly rinse off the scuffing agent with clean water and completely dry the surface.
- Step 4 Reclean the surface with SC159 Plastic Cleaner / Anti-stat.
- Step 5 Apply flexed S56/S57/S58 or S59 Color Seal, flexed S61 Transparent Adhesion Promoter, S65 Basecoat Transparent 2K Adhesion Promoter, SpectraPrime Sealer or PSE-4600/4601 4.6 Epoxy. If filling is required, apply SpectraPrime Primer Surfacer. Any bare plastic exposed during sanding or repair will require application of UPO-7226/7227.
- Step 6 Apply basecoat with any Ultra (UH) hardener (1oz per sprayable quart)
- Step 7:
- Apply Ultra 7000 clearcoat.
 - No flex additive is required in the following clearcoats:
 - ✓ CC637
 - ✓ CC639
 - ✓ CC930
 - ✓ CC939
 - ✓ CC940
 - ✓ CC947
 - ✓ CC950

These pages are for a quick reference only. Refer to specific Technical Data Sheets for complete product and application recommendations. See Material Safety Data Sheets and labels for complete safety information. (Rev. 050805)